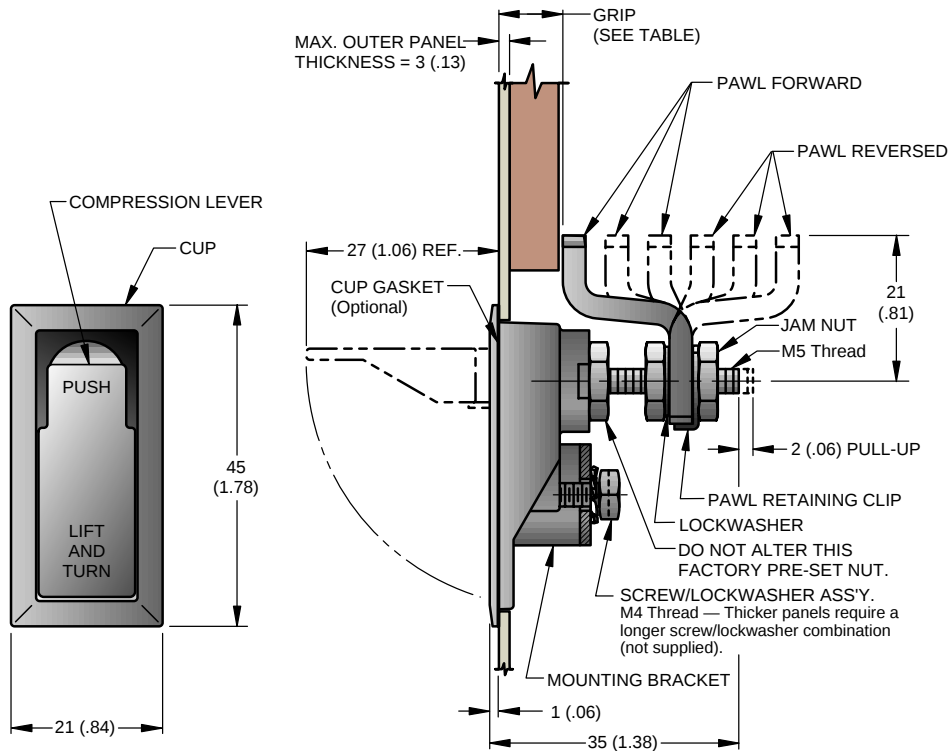


Southco® Compression Latches

Lift and Turn Series, Flush Style, Small

- **Dual function: latch and handle in one assembly**



GRIP		PART NUMBER						
MIN	MAX	Polished Chrome	Brushed Chrome	Black Powder Coated	WITH DUST AND MOISTURE SEALS ★			
					Polished Chrome	Brushed Chrome	Black Powder Coated	
4.5 (.17)	10.5 (.41)	62-70-11 ●	62-70-12 ●	62-70-15 ●	62-74-11	62-74-12	62-74-15	
10.5 (.41)	16.5 (.65)	62-70-21 ●	62-70-22 ●	62-70-25 ●	62-74-21	62-74-22	62-74-25	
16.5 (.65)	22.5 (.88)	62-70-31 ●	62-70-32 ●	62-70-35 ●	62-74-31	62-74-32	62-74-35	
22.5 (.88)	28.5 (1.12)	62-70-31 ●	62-70-32 ●	62-70-35 ●	62-74-31	62-74-32	62-74-35	
28.5 (1.12)	34.5 (1.35)	62-70-21 ●	62-70-22 ●	62-70-25 ●	62-74-21	62-74-22	62-74-25	
34.5 (1.35)	40.5 (1.59)	62-70-11 ●	62-70-12 ●	62-70-15 ●	62-74-11	62-74-12	62-74-15	

* NOTE: The mounting screw threads should be sealed for most effective environmental sealing.

Material and Finish

COMPRESSION LEVER and CUP: Die-cast zinc (see table). SHAFT: 12L14 Steel, zinc plate, or black chromate plus sealer. CAM: 1010 Steel, zinc plate, or black chromate plus sealer. PIN: 1112 Steel, zinc plated yellow. WASHER: 1010 Steel, zinc plated bright or black oxide. SPRINGS: 302 Stainless steel, passivated. BEARING WASHER, PAWL, PAWL RETAINING CLIP and BRACKET: 1010 Steel, zinc plate, chromate plus sealer. LOCKWASHER: Spring steel, zinc plate, plus sealer. NUTS and SCREW/LOCKWASHER ASSEMBLY: Low carbon steel, zinc plate, chromate plus sealer.

For dust and Moisture sealed models
CUP GASKET and SEALING WASHER: Synthetic rubber, black.

Product Strength Guidelines

(To assist in your product selection; samples are available for your evaluation.)

Maximum working load: 220 N (50 lbs.)

Average ultimate load: 420 N (95 lbs.)

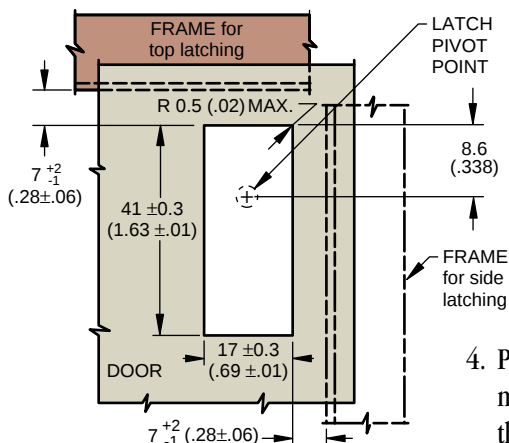
Note: Contact Southco for information on handles without lettering.

millimeter (inch)
millimeter (inch)

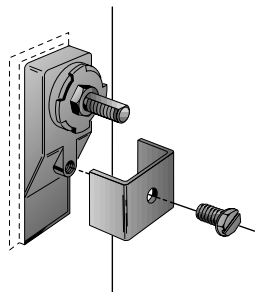
Dimensions without tolerances are for reference only.

Installation

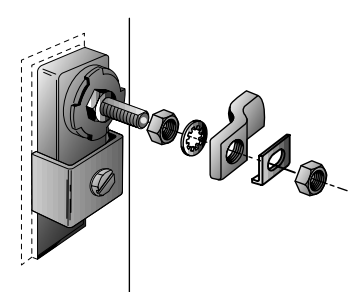
1. Prepare a rectangular opening as shown.



- 2.



- 3.



4. Pawl should be adjusted to GRIP measurement with the door open and the compression lever in the LATCHED position. Use two wrenches to tighten.

